Fluxes for Brazing and Soldering

Metallurgically formulated to improve the application of brazing and soldering alloys.

Product	Purpose	For Use With	Size	Part No.	Pkg. Qty.
F21	Steel, stainless steel, brass, bronze, copper, Inconel, Monel® and nickel	23F and 30F Brazing Alloys	1 Lb. Jar	**CW1081**	1
F22	Active cleansing action to clean the weld puddle, prevent formulation of hard carbides and promote solid, dense weld deposits on cast iron	22 Brazing Alloy	12 Oz. Jar	**CW1831**	1
F40	Effective on tool, stainless and carbon steels, brass, bronze and copper alloys when using a silver brazing alloy	40B/40F, 41F, 42, 43F, 44, 45, 46SP and 47SP Brazing Alloys	1 Lb. Jar	**CW1078**	1
F53	Low heat performance to provide cleansing, deoxidation and catalytic action on dissimilar and pot metal applications	53 Brazing Alloy	8 Oz. Jar	**CW1073**	1
F56	For all types of weldable aluminum and its alloys. Comes in powder form and melts to a clear liquid when brazing temperature has been reached. Mix with water or alcohol to form a paste	510T, 556T	6 Oz. Jar	**CW1642**	1
F95	Use with mild steels and heat-resisting alloys with low nickel content, or use as backup flux on stainless steels. Mix with methanol or ethanol to make a brushable paste	333T, 333M, 3880T, 3880M, 321T, 321M, 375M-FC	1 Lb. Jar	**CW1077**	1
F920	Liquid acid flux for use on hard-to-solder metals. (Not for use on aluminum or magnesium)	92C and 93 Soldering Alloys	8 Oz. Bottle	**CW1099**	1
F930	Highly active paste flux that removes oxides for superior solder bonding. (Not for use on aluminum or magnesium)	92C and 93 Soldering Alloys	8 Oz. Jar	**CW1092**	1
932	Non-corrosive liquid soldering flux. Ideal for electrical applications	36EC Soldering Alloy	16 Oz. Bottle	**P16565**	1
934	Removes dirt, scale, rust and other impurities in preparation for tinning and soft soldering	34C and 35C Soldering Alloys	12 Oz. Bottle (gel)	**P16500**	1
			16 Oz. Bottle (liquid)	**P16570**	1
950	All-purpose silver brazing flux to dissolve surface oxides and ensure excellent wetting action	51F, 52/52F, 54/54F, 57F-CF, 59 and 83F Brazing Alloys	16 Oz. Jar	**P16540**	1

Cronabraze™ Universal Brazing and Soldering Repair Pak

Contains the most frequently used brazing alloys in a conveniently portable, easy-to-use repair kit

- Ideal for service work on roofs, ladders, catwalks or any location where several alloys are needed at the job site
- Provides time-saving access to brazing alloys when away from storage cabinets or service vehicle bins
- Increases mobility for repairmen in hospitals, malls, schools, office buildings, hotels, municipal facilities and restaurants
- Includes removable and refillable jars of flux

Contains:

- CRONABRAZE 30F – 1/8" and 1/16", for steel and copper-based alloys
- CRONASIL™ 43F – 1/16", for stainless steel, copper, brass, Monel®, etc.
- CRONABRAZE 45 – 1/8", for copper to copper, etc.
- CRONABRAZE 52 – 1/8", for high-strength aluminum joining
- CRONABRAZE 53 – 1/8", for low-temperature/dissimilar metal joining
- 510T – 1/8", for thin aluminum joining
- CRONABRAZE 92C – 1/16", for joining dissimilar metals

Description	Part No.	Pkg. Qty.
Universal Brazing and Soldering Repair Pak	**CW3051**	1