Alloy Selector Guide and Welding Procedures

Dissimilar Steels

Cronatron

Stick Electrodes

A	333	(125,000 PSI)	
A	3330	(125,000 PSI)	
A	3333	(125,000 PSI)	(V)

MIG Wires

A	333M	(125,000 PSI)

TIG Wires

A	333T	(125,000 PSI)

Certanium®

Stick Electrodes

A	707	(120,000 PSI)

MIG Wires

A	707M	(120,000 PSI)

TIG Wires

A	707T	(120,000 PSI)

T = TIG
M = MIG

Group	Description	Common Metal Grades
A	Most 303 Stainless Steels and Dissimilar	201, 202, 205, 301, 302, 304, Carbon Steels, Cast Steels

For optimal operating parameters, refer to the product page.